

System-in-package for a carbon nanotube resonator

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Abstract

The aim of the Nano-Tera project CabTuRes is to develop a





3D integrated Carbon Nanotube (CNT) resonator for sensing and electronics. The developed system-in-package provided a vacuum sealed glass cap and a CMOS interface circuit assembly to the CNT resonator. In this project, "via-first" Pt-TSVs were fabricated in KOH cavities. The 3D electrical interconnects created an ohmic contact to the SOI silicon device layer. They were designed for high-temperature postprocessing and radio frequency range operation.





Figure 2: a) Chip scale sketch of the cap b) 3D reconstruction of the cap deflection after bonding c) Optical picture of the glass cap wafer. eutectic bonded to a Si substrate.

High-temperature TSVs

CMOS

Figure 1: System-in-Package concept for the 3D integration of a carbon nanotube resonator.

Conclusion

An SiP was developed for a SWCNT resonator. An hermetically sealed glass cap was processed using eutectic bonding. The NEMS and CMOS chip assembly was via gold stud bumps.

The TSVs were designed for high-temperature postprocessing and radio frequency range operation. The first characterization results have shown that these Pt-TSVs are suitable for an RF-NEMS "via-first" 3D integration.



Figure 3: Optical image of the backside A chip with 10 Pt-TSVs. \succ KOH etching \blacktriangleright Insulation: SiO₂ and Si₃N₄ ≻Ta/Pt metal >Si₃N₄ passivation





Figure 4: I-V curve of Pt-TSVs Passivated Pt-TSVs are compatible with a CNT growth process at 850°C.



Figure 6: Transmission coefficient Figure 5: NEMS-CMOS assembly on dummy chips. on a ground-signal-ground RF test structure. **Publications**

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